



Amercoat 2136

Vinyl MIO Coating for Galvanizing

formerly Steelbond 2136

Product Data/ Application Instructions

- **One-coat, high-build functional finish**
- **Direct adhesion to galvanized steel**
- **Extensive track record**
- **Single pack material**
- **Compatible with most aged coatings**
- **Free from over coating stress**

Typical Uses

Amercoat 2136 is a high build, micaceous iron oxide pigmented coating designed to protect both steel and galvanized steel structures including tank roofs/shell externals, fences, galvanized ducts/cladding, street furniture and lighting columns.

Outstanding Characteristics

Amercoat 2136 is a single pack vinyl MIO coating providing excellent protection to steel structures. To obtain the maximum performance for which Amercoat 2136 is formulated, strict adherence to all application instructions, precautions, conditions and limitations is necessary. If conditions exist that are not within the requirements or limitations described, consult your Ameron representative.

Mixing

Stir thoroughly before use until the product is uniform throughout.

Physical Data

Appearance when dry	low sheen, metallic sparkle or lustre		
Colour	black, medium grey, silver grey, light silver		
Components	1		
Curing mechanism	Solvent release		
Volume solids	53±2%		
VOC	490 g/l		
Film thickness	typical	minimum	maximum
Dry film thickness (µm/mils)	75/3	65/2,6	100/4
Wet film thickness (µm/mils)	142/5,7	142/5,7	189/7,6
(wet film thicknesses quoted are theoretical for one brush coat)			
Theoretical coverage	7.1 m ² /l (as typical dft) 289 f ² /gal		
Specific gravity	1.5 kg/l		
Flashpoints closed cup	°C	°F	
Amercoat 2136	40	104	
Amercoat 65	24	75	
Thinner	Amercoat 65		
Cleaner	Amercoat 65		

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Surface Preparation

All surfaces must be dry and free of dust, salts, grease and other contaminants immediately before coating. Reference should be made to the relevant product data sheets of recommended primers and cleaning materials as detailed below.

NEWLY GALVANIZED STEEL - Thoroughly clean with Amercoat 57 or similar degreasing material and rinse with clean fresh water. Ensure surface is free of pre-treatments and white zinc salts before coating by scrubbing/scouring the effected areas and rinsing with clean fresh water. Allow to dry completely before coating.

WEATHERED GALVANIZED STEEL - Thoroughly clean with Amercoat 57 or similar degreasing material and rinse with clean fresh water. Ensure surface is free of white zinc salts before coating by scrubbing/scouring the effected areas and rinsing with clean fresh water. Allow to dry completely before coating. Rusted steel should be patch primed using Amercoat 385P, Amercoat 182ZP HB, Amercoat 4180 or other suitable Ameron anti corrosive primer.

PREVIOUSLY COATED STEEL/GALVANIZED STEEL - Feather edges of sound paint back using abrasive means. Roughen surface mechanically to provided a "key" for the new coating. Rusted/exposed steel should be patch primed using Amercoat 385P, Amercoat 182ZP HB, Amercoat 4180 or other suitable Ameron anti corrosive primer. A test area is advised to ensure no reaction with the existing coating.

STEEL NON GALVANIZED- Applied over Amercoat 385P, Amercoat 182ZP HB, Amercoat 4180 or other suitable Ameron anti corrosive primer.

Application Equipment

The following equipment is listed as a guide and suitable equipment from other manufacturers may be used.

Adjustments of pressure and change of tip size may be needed to obtain the proper spray characteristics.

BRUSH/ROLLER - Apply evenly using a clean, well loaded brush or roller. Do not attempt to "brush out" or "lay off" the wet coating.

AIRLESS SPRAY - May be thinned if necessary with up to 10% by volume of the recommended thinner. Tip size 15 - 18 thou'(0.38 - 0.46mm).

Pressure at tip: 2800 psi (200 kg/cm²).

Application Data

Substrate Primed or galvanized steel

Application methods airless spray, brush, roller

Environmental Conditions

relative humidity: up to 90%

surface temperature: 5-30°C (41-86°F)

Surface temperature must be at least 3°C (5°F) above dew point to prevent moisture condensation on the surface.

Potlife (at 20°C/68°F) not applicable

Drying times (°C/°F) 10/50 20/68 30/86

Touch dry (hours) 2 1 ½

Hard dry (hours) 8 4 2

Full cure (days) 10 7 4

Recoat or topcoat times (°C/°F) 10/50 20/68 30/86

minimum/hours 24 16 8

maximum - - -

Drying and curing times are dependent on air and steel temperature, applied film thickness, ventilation and other environmental conditions. Times are proportionally shorter at higher temperatures and longer at lower temperatures.

Thinner Amercoat 65

Cleaner Amercoat 65

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Application Procedure

1. Flush equipment with recommended cleaner before use.
2. Stir the contents of the can to an even consistency with a power mixer.
3. Thin if necessary with up to 10% by volume of the recommended thinner.
4. Stir during application to maintain uniformity of material. Apply a wet even coat in parallel passes. Overlap each pass 50% to avoid bare areas, pinholes or holidays.
5. Double coat all welds, rough spots, sharp edges and corners, rivets, bolts, etc.
6. Application at 142 µm (5,7 mils) wet film thickness will normally provide 75 µm (3 mils) dry film.
7. Check thickness of dry coating with a non-destructive dry film thickness gauge, such as Mikrotest or Elcometer. If less than specified thickness, apply additional material as needed.
8. Small damaged or bare areas and random pinholes or holidays can be touched up by brush. Repair larger areas either by spray or brush.
9. In confined areas ventilate with clean air during application and drying until all solvents are removed. Temperature and humidity of ventilating air must be such that moisture condensation will not form on surface.
10. Clean all equipment with water immediately after use or at least at the end of each working day or shift

Before using the product, read the label on the can and consult the material safety data sheet.

Shipping Data

Pack size	5 litres (1,32 gal)
Shipping weight.....	approx 8.5 kg
Shelf life	1 year from shipment when stored indoors in unopened, original containers at 5°C to 40°C (41-104°F).

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Safety

Since improper use and handling can be hazardous to health and cause of fire or explosion, safety precautions included with application instructions must be observed during all storage, handling, use and drying periods.

To avoid any confusion that may arise through translation into other languages, the English version of the Product Data/Application Instructions will be the governing literature and must be referred to in case of deviations with product literature in other languages.

Warranty

Ameron warrants its products to be free from defects in material and workmanship. Ameron's sole obligations and Buyer's exclusive remedy in connection with the products shall be limited, at Ameron's option, to either replacement of products not conforming this warranty or credit to Buyer's account in the invoiced amount of the non-conforming products. Any claim under this warranty must be made by Buyer to Ameron in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify Ameron of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

Ameron makes no other warranties concerning the product. No other warranties, whether express, implied or statutory, such as warranties of merchantability or fitness particular purpose, shall apply. In no event shall Ameron be liable for consequential or incidental damages.

Any recommendations or suggestion relating to the use of the products made by Ameron, whether in its technical literature, or response to specific enquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by Buyer's having requisite skill and know-how in the industry, and therefore it is Buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that Buyer has done so, as its sole descretion and risk. Variation in environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.

Limitation of Liability

Ameron's liability on any claim of any kind, including claims based upon Ameron's negligence or strict liability, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allocable to the products or part thereof which give rise to the claim.

In no event shall Ameron be liable for consequential or incidental damages.

Condition of Sale

All our transactions are subject to our Terms and Conditions of Sale.